

Form 21196
(661)
Printed in U.S.A.

LIST OF PARTS COMPLETE

FOR

NO. 261-2 MACHINE

THE SINGER MANUFACTURING CO.

From the library of: Superior Sewing Machine & Supply LLC

List of Parts Complete

for

No. 261-2 Machine

| No. | | Name |
|-------------|---|-----------------------------------------------------------------------------------|
| 16532 | 2 | Arm Dowel Pin |
| 50608(813) | | Arm Hole Plug Screw (for access to Needle Bar Bushing Oil Wick) |
| 139017 | | Arm Hole Plug Screw Washer |
| 143545 | | Arm Rotary Shaft with 1036(830) and 140542(830) |
| 143546 | | Arm Rotary Shaft 143545 with 143494 |
| 146864 | | Arm Rotary Shaft Bevel Gear, right hand spiral with 140333(830) and two 1259(830) |
| 140333(830) | | Arm Rotary Shaft Bevel Gear Position Screw |
| 1259(830) | 2 | Arm Rotary Shaft Bevel Gear Set Screw |
| 143008 | | Arm Rotary Shaft Bushing (center) |
| 140296(830) | | Arm Rotary Shaft Bushing (center) Set Screw |
| 143428 | | Arm Rotary Shaft Flanged Bushing (back) |
| 146790 | | Arm Rotary Shaft Flanged Bushing (back) Oil Sump Tube |
| 207(805) | | Arm Rotary Shaft Flanged Bushing (back) Oil Sump Tube Holder Screw |
| 140296(830) | | Arm Rotary Shaft Flanged Bushing (back) Set Screw |
| 147005 | | Arm Rotary Shaft Flanged Bushing (front) |
| 140331(830) | | Arm Rotary Shaft Flanged Bushing (front) Set Screw |
| 50555(805) | | Arm Rotary Shaft Plug Screw |
| 144(804) | | Arm Rotary Shaft Screw (back) |

| No. | | Name |
|-------------|---|----------------------------------------------------------------------------|
| 140359(805) | | Arm Rotary Shaft Screw Plug (front) |
| 143236 | | Arm Rotary Shaft Screw Plug (front) Washer (fiber) |
| 143429 | | Arm Rotary Shaft Sprocket Wheel with two each 1300(803) and 202253 |
| 1300(803) | 2 | Arm Rotary Shaft Sprocket Wheel Set Screw |
| 202253 | 2 | Arm Rotary Shaft Sprocket Wheel Spring Flange |
| 147468 | | Arm Rotary Shaft Thrust Collar with two 457(830) |
| 457(830) | 2 | Arm Rotary Shaft Thrust Collar Set Screw |
| 50491(805) | 2 | Arm Screw (left) |
| 146552 | 2 | Arm Screw (right) |
| 143430 | | Arm Shaft (upright) |
| 143015 | | Arm Shaft (upright) Bevel Gear (upper) left hand spiral with two 1259(830) |
| 1259(830) | 2 | Arm Shaft (upright) Bevel Gear (upper) Set Screw |
| 146505 | | Arm Shaft (upright) Bushing (lower) |
| 140298(830) | | Arm Shaft (upright) Bushing (lower) Set Screw |
| 147111 | | Arm Shaft (upright) Bushing (upper) |
| 51152(803) | | Arm Shaft (upright) Bushing (upper) Set Screw |
| 143431 | | Arm Shaft (upright) Collar with two 1259(830) |
| 1259(830) | 2 | Arm Shaft (upright) Collar Set Screw |
| 146829 | | Arm Top Cover |

Note: When ordering No. 146829, state color required.

146830 Arm Top Cover 146829 with 140676(819) for Agents only

Note: When ordering No. 146830, state color required.

| No. | Name |
|----------------|---------------------------------------------------------------------------------------------------|
| 146508 | Arm Top Cover Gasket |
| 140676(819) | Arm Top Cover Plunger Hole Plug Screw |
| 143432 | Arm Top Cover Plunger Hole Plug Screw Gasket |
| 51369(813) 4 | Arm Top Cover Screw |
| 143433 | Bed Cover |
| 143434 | Bed Cover Gasket (cork) |
| 140999(813) | Bed Cover Hole Plug Screw |
| 143435 | Bed Cover Plug Screw Gasket |
| 140295(803) 14 | Bed Cover Screw |
| 139476 | Bed Extension |
| 784(805) 2 | Bed Extension Screw |
| 50608(813) | Bed Oil Plug Screw (to adjust Bed Rotary Shaft Collar and for pouring oil into the Oil Reservoir) |
| 139017 | Bed Oil Plug Screw Washer |
| 143436 | Bed Rotary Shaft |
| 264715 | Bed Rotary Shaft Belt |
| 143437 | Bed Rotary Shaft Belt Guard with two 1448(830) |
| 139035 | Bed Rotary Shaft Belt Guard Cover |
| Note: | When ordering No. 139035, state color required. |
| 139036 | Bed Rotary Shaft Belt Guard Cover 139035 with 139037 |
| Note: | When ordering No. 139036, state color required. |
| 139037 | Bed Rotary Shaft Belt Guard Cover Gasket (cork) |
| 690(806) 2 | Bed Rotary Shaft Belt Guard Cover Screw |
| 1448(830) 2 | Bed Rotary Shaft Belt Guard Set Screw |
| 143438 | Bed Rotary Shaft Bushing (intermediate) |

| No. | Name |
|--------------|---------------------------------------------------------------------------------------------|
| 143439 | Bed Rotary Shaft Bushing (intermediate) 143438 with 143441 and two each 171(805) and 143126 |
| 143440 | Bed Rotary Shaft Bushing (intermediate) Oil Connection |
| 143441 | Bed Rotary Shaft Bushing (intermediate) Oil Connection 143440 with 143442 |
| 143442 | Bed Rotary Shaft Bushing (intermediate) Oil Connection Oil Tube |
| 171(805) 2 | Bed Rotary Shaft Bushing (intermediate) Oil Connection Screw |
| 140331(830) | Bed Rotary Shaft Bushing (intermediate) Set Screw |
| 143443 | Bed Rotary Shaft Bushing (left) |
| 139030 | Bed Rotary Shaft Bushing (left) Cover |
| 139031 | Bed Rotary Shaft Bushing (left) Cover Gasket |
| 202(813) 4 | Bed Rotary Shaft Bushing (left) Cover Gasket Screw |
| 140331(830) | Bed Rotary Shaft Bushing (left) Set Screw |
| 143444 | Bed Rotary Shaft Bushing Flanged (right) |
| 50422(803) | Bed Rotary Shaft Bushing Flanged (right) Set Screw |
| 143445 | Bed Rotary Shaft Bushing Flanged (right) Spacing Collar with two 50150(830) |
| 50150(830) 2 | Bed Rotary Shaft Flanged Bushing (right) Spacing Collar Set Screw |
| 1259(830) | Bed Rotary Shaft Screw (left) |
| 50040(804) | Bed Rotary Shaft Screw (right) |
| 143446 | Bed Rotary Shaft Sprocket Wheel with 202253 and two 1300(803) |
| 1300(803) 2 | Bed Rotary Shaft Sprocket Wheel Set Screw |
| 202253 | Bed Rotary Shaft Sprocket Wheel Spring Flange |

| No. | Name |
|---------------|-----------------------------------------|
| 143447 | Face Plate (for Agents only) |
| 143543 | Face Plate Gasket |
| 140061(809) 2 | Face Plate Screw (lower) |
| 140050(809) | Face Plate Screw (upper) |
| 143448 | Feed Bar |
| 139516 | Feed Bar Hinge Pin (eccentric) |
| 139509 | Feed Bar Hinge Pin (eccentric) Gasket |
| 139510 | Feed Bar Hinge Pin (eccentric) Oil Plug |
| 443(830) | Feed Bar Hinge Pin Set Screw |
| 1520(803) | Feed Bar Hinge Pin Set Screw Lock Nut |
| 139046 | Feed Bar Hinge Pin Slide Block |

Note: Standard gauges regular to the machine are 3/16 in. and 1/4 in. gauges for Chaining-off. Gauges in the range from 3/16 in. to 9/32 in. but not standard, can be furnished if required.

139414 Feed Dog, 11 teeth (8 teeth to the inch) for 3/16 in. to 3/8 in. gauges, for 139385

Note: No. 139414 is furnished as regular to the machine when called for in standard gauges of 3/16 in. and 1/4 in.

Note: When ordering No. 139414, state gauge required.

Note: The following Feed Dogs Nos. 139049, 139234, 139528, 139529 and the corresponding Throat Plates Nos. 139186, 139236, 139530 and 139531 can be furnished if required. for length of stitches 8 to 22 to the inch

139194 Feed Dog, 19 teeth (14 teeth to the inch) for 3/16 in. gauge, for 139193

| No. | Name |
|-----------------|------------------------------------------------------------------------------------------------------------------------------------------|
| 139529 | Feed Dog, with row of teeth between needles, 17 teeth (12 teeth to the inch) for 3/16 in. to 1/4 in. gauges for 139530 and 139531 |
| Note: | When ordering No. 139529, state gauge required. |
| 139528 | Feed Dog, with row of teeth between needles, 19 teeth (14 teeth to the inch) for 3/16 in. to 1/4 in. gauges, for 139530 and 139531 |
| Note: | When ordering No. 139528, state gauge required. |
| 139049 | Feed Dog, 19 teeth (14 teeth to the inch) for 1/4 in. to 9/32 in. gauges, for 139186 |
| Note: | When ordering No. 139049, state gauge required. |
| 139388 | Feed Dog, with row of teeth between the needles, 16 teeth (12 teeth to the inch) for 3/16 in. and 7/32 in. gauges, for 139389 |
| Note: | When ordering No. 139388, state gauge required. |
| 139382 | Feed Dog, with row of teeth between the needles, 14 teeth (10 teeth to the inch) for 1/4 in. to 9/32 in. gauges, for 139385 |
| Note: | When ordering No. 139382, state gauge required. |
| 139415 | Feed Dog, with row of teeth between the needles, 17 teeth (12 teeth to the inch) for 1/4 in. to 9/32 in. gauges, for 139385 |
| Note: | When ordering No. 139415, state gauge required. |
| 1255(805) | Feed Dog Screw |
| 51061(830) 2 | Feed Eccentric Body Set Screw |
| 7071 | Feed Eccentric Clamping Washer |
| 217(809) | Feed Eccentric Clamping Washer Screw |
| 143449 | Feed Eccentric (adjustable) complete, Nos. 217(809), 7071, 50328(803), and two 51061(830) |

| No. | Name |
|------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 143450 | Feed Eccentric Slide Block |
| 139432 | Feed Lifting Eccentric Forked Connection |
| 172(803) | Feed Lifting Eccentric Forked Connection Screw (long) |
| 704(803) | Feed Lifting Eccentric Forked Connection Screw (short) |
| 143451 | Feed Lifting Eccentric Forked Connection Slide Block |
| 50328(803) | Feed Regulating Screw |
| 121629 | Lap Seam Feller on Shank with Yielding Lower Scroll with 230066 and two 662(809), for <div style="display: flex; justify-content: center; gap: 20px; margin: 5px 0;"> <div><u>MH</u> H, M,</div> <div><u>Special H</u> MH,</div> <div><u>Special H</u> M,</div> <div><u>Special H</u> H,</div> </div> and special heavyweight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in. |

Note: No. 121629 H is regularly furnished unless otherwise specified on order.

Note: When ordering No. 121629, weight of material and gauge of machine must be stated.

| | |
|----------------|-----------------------------------------------|
| 121449 | Lap Seam Feller Clamping Plate |
| 1443(802) 2 | Lap Seam Feller Screw |
| 139366 | Lap Seam Feller Slide |
| 230066 | Lap Seam Feller Spring |
| 662(809) 2 | Lap Seam Feller Spring Screw |
| 143554 | Looper (back) for 3/32 in. to 9/32 in. gauges |

Note: No. 143554 is furnished as regular to the machine when called for in standard gauges of 3/16 in. and 1/4 in.

Note: When ordering No. 143554, gauge required must be stated

| No. | Name |
|--------------|--------------------------------------------------------------------------------------------------------------------|
| 143555 | Looper (front) for 3/32 in. to 9/32 in. gauges |
| | Note: No. 143555 is furnished as regular to the machine when called for in standard gauges of 3/16 in. and 1/4 in. |
| | Note: When ordering No. 143555, gauge required must be stated. |
| 143454 | Looper Avoiding Eccentric with two 50150(830) |
| 143455 | Looper Avoiding Eccentric Forked Connection |
| 143456 | Looper Avoiding Eccentric Forked Connection Bracket with 456(830) |
| 143457 | Looper Avoiding Eccentric Forked Connection Bracket Oil Connection |
| 120(805) 2 | Looper Avoiding Eccentric Forked Connection Bracket and Oil Connection Screw |
| 139257 | Looper Avoiding Eccentric Forked Connection Crank (forked) with 1324(803) |
| 1324(803) | Looper Avoiding Eccentric Forked Connection Crank Clamping Screw |
| 143458 | Looper Avoiding Eccentric Forked Connection Slide Block |
| 143459 | Looper Avoiding Eccentric Forked Connection Slide Block Cover (back) |
| 143460 | Looper Avoiding Eccentric Forked Connection Slide Block Cover (front) |
| 226(805) 2 | Looper Avoiding Eccentric Forked Connection Slide Block Cover Screw |
| 50150(830) 2 | Looper Avoiding Eccentric Set Screw |
| 141049(803) | Looper Clamping Screw |
| 139496 | Looper Driving Arm with 1047(830) |
| 143613 | Looper Driving Arm 139496 with 139070 and four 175(830) (For Agents only) |

| No. | | Name |
|------------|---|-----------------------------------------------------------------------|
| 1520(809) | | Looper Driving Arm Ball Screw Stud Nut |
| 128551 | | Looper Driving Arm Ball Screw Stud Nut Lock Washer |
| 139064 | | Looper Driving Arm Connecting Link |
| 139065 | 2 | Looper Driving Arm Connecting Link Hinge Pin |
| 1047(830) | 2 | Looper Driving Arm Connecting Link Hinge Pin Set Screw |
| 143612 | | Looper Driving Arm Connection with four 175(830) (for Agents only) |
| 175(830) | 2 | Looper Driving Arm Connection Cap (lower) Screw |
| 139069 | | Looper Driving Arm Connection Crank with 1057(830) |
| 175(830) | 2 | Looper Driving Arm Connection Crank (upper) Screw |
| 139070 | | Looper Driving Arm Connection Crank Ball Screw Stud |
| 1057(830) | | Looper Driving Arm Connection Crank Clamping Screw |
| 139534 | | Looper Driving Arm Hinge Stud |
| 51369(803) | | Looper Driving Arm Hinge Stud Clamping Screw (in No. 139535) |
| 139509 | | Looper Driving Arm Hinge Stud Gasket |
| 139510 | | Looper Driving Arm Hinge Stud Oil Plug |
| 446(830) | | Looper Driving Arm Hinge Stud Set Screw |
| 143547 | | Looper Eccentric and Feed Lifting Eccentric with two 1036(830) |
| 1036(830) | 2 | Looper Eccentric and Feed Lifting Eccentric Set Screw |
| 143462 | | Looper Eccentric Connection and 1047(830) |
| 139074 | | Looper Eccentric Connection Slide Block |
| 143463 | | Looper Eccentric Connection Slide Block Stud |

| No. | Name |
|-------------|---------------------------------------------------------------------------------------------------------------------------------------|
| 139535 | Looper Eccentric Connection Slide Block Stud Collar and Looper Driving Arm Hinge Stud Support with 51369(803) and two 1253(830) |
| 1253(830) 2 | Looper Eccentric Connection Slide Block Stud Collar Set Screw |
| 139509 | Looper Eccentric Connection Slide Block Stud Gasket |
| 139510 | Looper Eccentric Connection Slide Block Stud Oil Plug |
| 456(830) | Looper Eccentric Connection Slide Block Stud Set Screw (in 143456) |
| 446(830) | Looper Eccentric Connection Slide Block Stud Set Screw (in Bed) |
| 143464 | Looper Gate (left) for Throat Plates 21/32 in. wide, for 143465 |
| 143465 | Looper Gate (left) 143464 with 143470 and 51282(819) for Throat Plate 21/32 in. wide |
| 143466 | Looper Gate (left) for Throat Plates 3/4 in. wide, for 143467 |
| 143467 | Looper Gate (left) 143466 with 143470 and 51282(819) for Throat Plates 3/4 in. wide |
| 143468 | Looper Gate (left) for Throat Plates 7/8 in. wide, for 143469 |
| 143469 | Looper Gate (left) 143468 with 143470 and 51282(819) for Throat Plates 7/8 in. wide |
| 143470 | Looper Gate (left) Lock Spring |
| 51282(819) | Looper Gate (left) Lock Spring Screw |
| 143471 | Looper Gate (right) for Throat Plates 21/32 in. wide, for 143472 |
| 143472 | Looper Gate (right) 143471 with 143477 and 51282(819), for Throat Plates 21/32 in. wide |

| No. | Name |
|------------|------------------------------------------------------------------------------------------|
| 143473 | Looper Gate (right) for Throat Plates 3/4 in. wide, for 143474 |
| 143474 | Looper Gate (right) 143473 with 143477 and 51282(819), for Throat Plates 3/4 in. wide |
| 143475 | Looper Gate (right) for Throat Plates 7/8 in. wide, for 143476 |
| 143476 | Looper Gate (right) 143475 with 143477 and 51282(819), for Throat Plates 7/8 in. wide |
| 143477 | Looper Gate (right) Lock Spring |
| 51282(819) | Looper Gate (right) Lock Spring Screw |
| 143478 | 2 Looper Gate Hinge Pin |
| 143479 | 2 Looper Gate Hinge Screw Stud |
| 143480 | 2 Looper Gate Position Pin |
| 143602 | Looper Holder with 704(803), 26276 and 141049(803) |
| 143603 | Looper Holder Bushing (eccentric) |
| 704(803) | Looper Holder Clamping Screw |
| 143484 | Looper Holder Shaft |
| 143485 | Looper Holder Shaft Bushing (back) |
| 143552 | Looper Holder Shaft Bushing (back) 143485 with 143551 |
| 143551 | Looper Holder Shaft Bushing (back) Oil Seal (rubber) |
| 443(830) | Looper Holder Shaft Bushing (back) Set Screw |
| 143486 | Looper Holder Shaft Bushing (front) |
| 454(830) | Looper Holder Shaft Bushing (front) Set Screw |
| 139097 | Looper Holder Shaft Collar with 1454(805) |

| No. | Name |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|
| 1454(805) | Looper Holder Shaft Collar Clamping Screw |
| 26276 | Looper Position Pin |
| 143487 | Looper Thread Guide |
| 143548 | Looper Thread Guide Bracket |
| 139120 | Looper Thread Guide Bracket Holder |
| 456(830) | Looper Thread Guide Bracket Holder Set Screw |
| 1167(805) | Looper Thread Guide Bracket Screw |
| 206(809) | Looper Thread Guide Screw |
| 139419 | Machine Pulley "V" belt groove (outside diam. of belt groove 3.86 in.) with two 51283(830), for 3/8 in. "V" belt |
| 51283(830) 2 | Machine Pulley Set Screw |
| 143488 | Needle Bar (hollow) |
| 143489 | Needle Bar complete, for 3/16 in. to 9/32 in. gauges, Nos. 139116, 143488 and 143497 |
| <p>Note: No. 143489 is furnished as regular to the machine in standard gauges of 3/16 in. and 1/4 in. unless otherwise specified on order.</p> <p>Note: When ordering No. 143489, state gauge required.</p> | |
| 146907 | Needle Bar Bushing (lower) |
| 1133(830) | Needle Bar Bushing (lower) Set Screw |
| 143490 | Needle Bar Bushing (lower and upper) Oil Wick |
| 143491 | Needle Bar Bushing (lower and upper) Oil Wick complete, Nos. 143490, 146703 and two 146580 |
| 146703 | Needle Bar Bushing (lower and upper) Oil Wick Clamp and Retainer |

| No. | | Name |
|-------------|---|----------------------------------------------------------------------------------------------------------------------------------|
| 146580 | 2 | Needle Bar Bushing (lower and upper) Oil Wick Clip |
| 143492 | | Needle Bar Bushing (lower and upper) Oil Wick Guide Tube (Arm) |
| 143493 | | Needle Bar Bushing (upper) |
| 141000(819) | | Needle Bar Bushing (upper) Oil Plug Screw |
| 1133(830) | | Needle Bar Bushing (upper) Set Screw |
| 143494 | | Needle Bar Connecting Link with 139533 and 143495 |
| 140552(830) | | Needle Bar Connecting Link Hinge Stud Clamping Screw |
| 1036(830) | | Needle Bar Connecting Link Hinge Stud Position Set Screw |
| 139533 | | Needle Bar Connecting Link Screw Cap |
| 143495 | | Needle Bar Connecting Stud with 140061(805) |
| 140061(805) | | Needle Bar Connecting Stud and Thread Take-up Lever Clamping Screw |
| 139111 | | Needle Bar Connecting Stud Slide Block |
| 143496 | | Needle Bar Connecting Stud Slide Block Guide |
| 22-329(805) | 2 | Needle Bar Connecting Stud Slide Block Guide Screw |
| 59456 | 2 | Needle Bar Connecting Stud Slide Block Guide Screw Washer |
| 140542(830) | | Needle Bar Crank Position Screw |
| 139116 | | Needle Clamp with two 1498(830), for individual gauges 3/16 in. to 9/32 in. |
| Note: | | When ordering No. 139116, state gauge required. |
| Note: | | No. 139116 is furnished as regular to the machine in standard gauges of 3/16 in. and 1/4 in. unless otherwise specified on order |
| 143497 | | Needle Clamp Thread Guide |
| 143549 | | Needle Guard (movable) |

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| No. | Name |
|--------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 143550 | Needle Guard (movable) Holder |
| 193(809) | Needle Guard (movable) Holder Screw |
| 223(809) | Needle Guard (movable) Screw |
| 1498(830) 2 | Needle Set Screw |
| 15405 | Number Plate Rivet |
| 146591 | Oil Flow Body |
| 143061 2 | Oil Flow Body Gasket |
| 143499 | Oil and Lint Guard |
| 202(806) 2 | Oil and Lint Guard Screw |
| 143062 | Oil Flow Window |
| 143063 | Oil Flow Window Cap |
| 50257(809) 4 | Oil Flow Window Cap Screw |
| 143370 | Oil Lead |
| 51369(805) | Oil Lead Screw |
| 143500 | Oil Pipe with two each 143124 and 143125 (from Bed Rotary Shaft Bushing (intermediate) Oil Connection to Looper Avoiding Eccentric Connection Shaft Bracket. For oiling Looper Avoiding Eccentric Forked Connection Shaft and Looper Eccentric Connection) |
| 143501 | Oil Pipe with 143124 and 143125 (from Oil Pump to Bed Rotary Flanged Bushing. For oiling Bed Rotary Shaft Flanged Bushing) (right) |
| 143502 | Oil Pipe with two each 143124 and 143125 (from Oil Pump to Bed Rotary Shaft Bushing (intermediate) Oil Connection. For oiling Bed Rotary Shaft Bushing (intermediate) and Eccentrics Nos. 143454 and 143461) |
| 143503 | Oil Pipe for 143504 |

| No. | | Name |
|-------------|-------|------------------------------------------------------------------------------------------------------------------------------------|
| 143065 | | Oil Pipe Clamping Sleeve for 143504 |
| 143124 | 5 | Oil Pipe Clamping Sleeve |
| 143126 | 4 | Oil Pipe Clamping Sleeve Adaptor |
| | Note: | Two No. 143126 are in No. 143439 and two in No. 143505 |
| 143066 | | Oil Pipe Clamping Sleeve Nut |
| 143125 | 5 | Oil Pipe Clamping Sleeve Nut |
| 143504 | | Oil Pipe complete, (from Oil Pump to Arm Rotary Shaft Flanged Bushing Center) Nos. 143503 with 143065 and 143066 (for Agents only) |
| 146659 | | Oil Pump (Centrifugal) Body |
| 143505 | | Oil Pump (Centrifugal) Body 146659 with 140440(819) and two 143126 |
| 143071 | 2 | Oil Pump (Centrifugal) Body Position Pin |
| 157(805) | 3 | Oil Pump (Centrifugal) Body Screw |
| 146600 | | Oil Pump (Centrifugal) Cover |
| 143073 | | Oil Pump (Centrifugal) Impeller |
| 50123(805) | | Oil Pump (Centrifugal) Impeller Locking Screw |
| 140440(819) | | Oil Pump (Centrifugal) Plug Screw |
| 146657 | | Oil Pump (Centrifugal) Screen |
| 146658 | | Oil Pump (Centrifugal) Screen Frame |
| 189(805) | 3 | Oil Pump (Centrifugal) Screen Frame Screw |
| 147107 | | Oil Removing Wick (head end) |
| 146745 | | Oil Removing Wick (head end) Holder Body |
| 147108 | | Oil Removing Wick (head end) Holder Body 146745 with 146698 and 147107 (for Agents only) |

| No. | Name |
|-------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| 140553(805) | Oil Removing Wick (head end) Holder Body Hinge Screw |
| 146700 | Oil Removing Wick (head end) Holder Body and Spring Clip |
| 228(805) | Oil Removing Wick (head end) Holder Body and Spring Clip Screw |
| 146698 | Oil Removing Wick (head end) Holder Body Spring |
| 147054 | Oil Removing Wick (head end) Hinge Plate and Cover |
| 147055 | Oil Removing Wick (head end) Hinge Plate and Cover Gasket |
| 1364(819) 4 | Oil Removing Wick (head end) Hinge Plate and Cover Screw |
| 147056 | Oil Removing Wick (head end) Holder Body complete, Nos. 228(805), 140553(805), 146698, 146700, 146745, 147054, 147055 and 147107 |
| 143506 | Oil Reservoir |
| 143507 | Oil Reservoir complete, Nos. 140304(819), 143506, 143509, 143542, 143601, 144307, 164133, 164134, two 1485(809) and three each 208(805) and 164132 |
| 140304(819) | Oil Reservoir Drain Plug |
| 144307 | Oil Reservoir Drain Plug Gasket |
| 143508 | Oil Reservoir Gasket |
| 143509 | Oil Reservoir Screen |
| 143542 | Oil Reservoir Screen Frame |
| 208(805) 3 | Oil Reservoir Screen Frame Screw |
| 966(819) 21 | Oil Reservoir Screw |
| 143601 | Oil Sight Gauge Background Disc |
| 164132 | Oil Sight Gauge Background Disc Gasket |

| No. | | Name |
|-----------|---|------------------------------------------------|
| 164133 | | Oil Sight Gauge Window |
| 164132 | | Oil Sight Gauge Window Gasket |
| 164134 | | Oil Sight Gauge Window Retainer |
| 164132 | | Oil Sight Gauge Window Retainer Gasket |
| 1485(809) | 2 | Oil Sight Gauge Window Retainer Screw |
| 139462 | | Presser Bar |
| 146751 | | Presser Bar Bushing (lower) |
| 1133(805) | | Presser Bar Bushing (lower) Set Screw |
| 146694 | | Presser Bar Lifting Bracket with 1057(830) |
| 1057(830) | | Presser Bar Lifting Bracket Clamping Screw |
| 146676 | | Presser Bar Lifting Bracket Lifter |
| 807(819) | | Presser Bar Lifting Bracket Lifter Hinge Screw |
| 143510 | | Presser Bar Lifting Lever |
| 146609 | | Presser Bar Lifting Lever Extension |
| 161(819) | 2 | Presser Bar Lifting Lever Extension Screw |
| 802(819) | | Presser Bar Lifting Lever Hinge Screw |
| 143511 | | Presser Bar Lifting Lever Spring |
| 146159 | | Presser Bar Spring |
| 146612 | | Presser Bar Spring Guide Pin |
| 146752 | | Presser Bar Stop with 190(809) |
| 190(809) | | Presser Bar Stop Clamping Screw |
| 139218 | | Presser Foot Plate |
| 139219 | 2 | Presser Foot Plate Hinge Stud |

| No. | | Name |
|----------|---|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 665(809) | 2 | Presser Foot Plate Hinge Stud Position Screw |
| 139220 | | Presser Foot Shank |
| 139221 | | Presser Foot Yielding Heel |
| 139222 | | Presser Foot Yielding Heel Connection |
| 18055 | | Presser Foot Yielding Heel Connection Hinge Pin |
| 131534 | | Presser Foot Yielding Heel Connection Spring |
| 18055 | | Presser Foot Yielding Heel Hinge Pin |
| 139223 | | Presser Foot (triple hinged) complete, for 3/16 in., 7/32 in., 1/4 in. and 9/32 in. gauges, Nos. 131534, 139218, 139220, 139221, 139222 and two each 665(809), 18055 and 139219 |

Note: When ordering No. 139223, state gauge required.

| | | |
|----------|---|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 139383 | | Presser Foot Plate |
| 128390 | 2 | Presser Foot Plate Hinge Stud |
| 665(809) | 2 | Presser Foot Plate Hinge Stud Position Screw |
| 131705 | | Presser Foot Shank |
| 131706 | | Presser Foot Yielding Heel |
| 131707 | | Presser Foot Yielding Heel Connection |
| 18055 | | Presser Foot Yielding Heel Connection Hinge Pin |
| 131534 | | Presser Foot Yielding Heel Connection Spring |
| 18055 | | Presser Foot Yielding Heel Hinge Pin |
| 139420 | | Presser Foot (triple hinged) complete, for 3/16 in., 7/32 in., 1/4 in. and 9/32 in. gauges, Nos. 131534, 131705, 131706, 131707, 139383 and two each 665(809), 18055 and 128390 |

Note: When ordering No. 139420, state gauge required.

| No. | Name |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 139134 | Presser Foot Plate (back) |
| Note: | When ordering No. 139134, state gauge required. |
| 26276 | Presser Foot Plate (back) Hinge Pin |
| 139135 | Presser Foot Plate (front) |
| Note: | When ordering No. 139135, state gauge required. |
| 26276 | Presser Foot Plate (front) Hinge Pin |
| 146167 | Presser Foot Plate Connection |
| 26276 | Presser Foot Plate Connection Hinge Pin |
| 37160 | Presser Foot Plate Connection Spring |
| 139137 | Presser Foot Shank |
| 139138 | Presser Foot (triple hinged) complete, for 3/16 in., 7/32 in., 1/4 in., and 9/32 in. gauges Nos. 37160, 139134, 139135, 139137, 146167 and three 26276 |
| Note: | When ordering No. 139138, state gauge required. |
| Note: | No. 139138 is furnished as regular to the machine when called for in standard gauges of 3/16 in. and 1/4 in. |
| 139368 | Presser Foot Knife |
| 239(809) 2 | Presser Foot Knife Screw |
| 139369 | Presser Foot Plate (back) |
| Note: | When ordering No. 139369, state gauge required. |
| 26276 | Presser Foot Plate (back) Hinge Pin |
| 139135 | Presser Foot Plate (front) |
| Note: | When ordering No. 139135, state gauge required. |
| 26276 | Presser Foot Plate (front) Hinge Pin |

| No. | Name |
|-------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 139370 | Presser Foot Plate Connection |
| 26276 | Presser Foot Plate Connection Hinge Pin |
| 37160 | Presser Foot Plate Connection Spring |
| 139137 | Presser Foot Shank |
| 139371 | Presser Foot (triple hinged) with Knife complete, for 3/16 in., 7/32 in., 1/4 in., and 9/32 in. gauges Nos. 37160, 139135, 139137, 139368, 139369, 139370, two 239(809) and three 26276 |
| Note: When ordering No. 139371, state gauge required. | |
| 190(809) | Presser Foot Screw |
| 141008(818) | Pressure Regulating Thumb Screw |
| 51614(818) | Pressure Regulating Thumb Screw Nut |
| 146617 | Slack Thread Controller |
| 54242 | Slack Thread Controller Clamp |
| 176(809) | Slack Thread Controller Clamp Screw |
| 140239(809) | Slack Thread Controller Position Screw |
| 143567 | Tension (looper thread) Body |
| 430(830) | Tension (looper thread) Body Set Screw |
| 10106 | 4 Tension (looper thread) Disc |
| 1742(803) | 2 Tension (looper thread) Regulating Thumb Nut |
| 143514 | 2 Tension (looper thread) Spring |
| 141002(803) | 2 Tension (looper thread) Screw Stud |
| 143515 | 2 Tension (looper thread) Screw Stud 141002(803) with 1742(803) |
| 143516 | Tension (looper thread) complete, Nos. 143567, two each 143514, 143515 and four 10106 |

| No. | | Name |
|------------------------------------------------------|---|-------------------------------------------------------------------------------|
| 68002 | | Tension (needle thread) Bracket |
| Note: When ordering No. 68002, state color required. | | |
| 376(809) | | Tension (needle thread) Bracket Screw |
| 2102 | 4 | Tension (needle thread) Disc |
| 51570(803) | 2 | Tension (needle thread) Regulating Thumb Nut |
| 32572 | 2 | Tension (needle thread) Releasing Disc |
| 54988 | | Tension (needle thread) Releasing Pin |
| 68003 | | Tension (needle thread) Releasing Shaft |
| 54872 | | Tension (needle thread) Releasing Shaft Crank with 624(830) |
| 146620 | | Tension (needle thread) Releasing Shaft Crank Connecting Link |
| 110(803) | 2 | Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw |
| 624(830) | | Tension (needle thread) Releasing Shaft Crank Set Screw |
| 68261 | | Tension (needle thread) Releasing Shaft Spring |
| 316(803) | | Tension (needle thread) Releasing Shaft Stop Screw |
| 15444 | | Tension (needle thread) Releasing Shaft Stop Screw 316(803) with 1547(809) |
| 1547(809) | | Tension (needle thread) Releasing Shaft Stop Screw Nut |
| 50326(803) | 2 | Tension (needle thread) Screw Stud |
| 59539 | 2 | Tension (needle thread) Screw Stud 50326(803) with 51570(803) |
| 225(819) | | Tension (needle thread) Screw Stud Plug Screw |
| 131741 | 2 | Tension (needle thread) Spring |

| No. | | Name |
|-------------|---|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 59537 | 2 | Tension (needle thread) Spring Bushing (large) |
| 59538 | 2 | Tension (needle thread) Spring Bushing (small) |
| 131696 | 2 | Tension (needle thread) Thread Guide |
| 139181 | | Thread Cutter (knife) |
| 198(818) | 2 | Thread Cutter Screw |
| 143524 | | Thread Cutter Support and Thread Guide |
| 143570 | | Thread Guide (front of arm) |
| 140180(809) | | Thread Guide (front of arm) Screw |
| 139144 | | Thread (looper) Take-up with two 1266(830) |
| 139145 | | Thread (looper) Take-up Cover |
| 139146 | | Thread (looper) Take-up Cover Hinge Pin |
| 139147 | | Thread (looper) Take-up Cover Lock Spring |
| 51282(809) | | Thread (looper) Take-up Cover Lock Spring Screw |
| 1250(830) | | Thread (looper) Take-up Cover Position Screw Stud |
| 1266(830) | 2 | Thread (looper) Take-up Set Screw |
| 139148 | | Thread (looper) Take-up Stripper |
| 143517 | | Thread (looper) Take-up Stripper Plate |
| 143518 | | Thread (looper) Take-up Stripper Plate Bracket |
| 143519 | | Thread (looper) Take-up Stripper Plate Bracket 143518 with 219(809), 237(809), 240(809), 7071, 51282(809), 139145, 139146, 139147, 139148, 139152, 139154, 139155, 139156, 139157, 143517, 143520 and two each 203(809), 207(809), 665(809) and 17022 |
| 175(830) | 2 | Thread (looper) Take-up Stripper Plate Bracket Screw |

| No. | | Name |
|------------|---|-------------------------------------------------------------------|
| 207(809) | 2 | Thread (looper) Take-up Stripper Plate Screw |
| 139152 | | Thread (looper) Take-up Stripper Plate Thread Guard |
| 665(809) | 2 | Thread (looper) Take-up Stripper Plate Thread Guard Screw |
| 203(809) | 2 | Thread (looper) Take-up Stripper Screw |
| 17022 | 2 | Thread (looper) Take-up Stripper Screw Washer |
| 143520 | | Thread (looper) Take-up Thread Guard (fiber) |
| 139154 | | Thread (looper) Take-up Thread Guide (left) |
| 237(809) | | Thread (looper) Take-up Thread Guide (left) Screw |
| 139155 | | Thread (looper) Take-up Thread Guide (right) |
| 219(809) | | Thread (looper) Take-up Thread Guide (right) Screw |
| 7071 | | Thread (looper) Take-up Thread Guide (right) Screw Washer |
| 139156 | | Thread (looper) Take-up Thread Separator |
| 139157 | | Thread (looper) Take-up Thread Separator Thread Retainer |
| 240(809) | | Thread (looper) Take-up Thread Separator Thread Retainer Screw |
| 139158 | | Thread (looper) Thread Guide (left) |
| 50342(809) | 2 | Thread (looper) Thread Guide (left) Screw |
| 139158 | | Thread (looper) Thread Guide (right) |
| 50342(809) | 2 | Thread (looper) Thread Guide (right) Screw |
| 139324 | | Thread (looper) Thread Guide Bracket |
| 176(809) | | Thread (looper) Thread Guide Bracket Screw |

| No. | | Name |
|-----------|-------|--------------------------------------------------------------------------------------------------------------|
| 139325 | | Thread (looper) Thread Guide Bracket Support |
| | Note: | When ordering No. 139325, state color required. |
| 202(809) | | Thread (looper) Thread Guide Bracket Support Screw (lower) |
| 237(809) | | Thread (looper) Thread Guide Bracket Support Screw (upper) |
| *139161 | 2 | Thread (looper) Thread Tube (belt guard) |
| 139162 | 4 | Thread (looper) Thread Tube (belt guard) Bushing |
| 139326 | 3 | Thread (looper) Thread Tube (belt guard) Seat |
| 203(809) | 3 | Thread (looper) Thread Tube (belt guard) Seat Screw |
| 143544 | | Thread (looper) Thread Tube (belt guard) complete, Nos. two 139161 and four 139162 |
| *139165 | | Thread (looper) Thread Tube (front of Bed) long |
| *139166 | | Thread (looper) Thread Tube (front of Bed) short |
| 139167 | 4 | Thread (looper) Thread Tube (front of Bed) Bushing |
| 139168 | | Thread (looper) Thread Tube (front of Bed) complete, Nos. 20995, 139165, 139166, 139175 and four 139167 |
| 143521 | | Thread (looper) Thread Tube (front of Bed) Cover |
| 143522 | | Thread (looper) Thread Tube (front of Bed) Cover 143521 with 139171 and two 229(809) |
| 139171 | | Thread (looper) Thread Tube (front of Bed) Cover Catch |
| 229(809) | 2 | Thread (looper) Thread Tube (front of Bed) Cover Catch Screw |
| 12162 | 2 | Thread (looper) Thread Tube (front of Bed) Cover Hinge Pin |
| 139172 | 2 | Thread (looper) Thread Tube (front of Bed) Cover Hinge Plate |

| No. | | Name |
|-------------|---|-------------------------------------------------------------------------------------------|
| 139519 | | Thread (looper) Thread Tube (front of Bed) Cover Hinge Plate (left) 139172 with 12162 |
| 139520 | | Thread (looper) Thread Tube (front of Bed) Cover Hinge Plate (right) 139172 with 12162 |
| 140061(809) | 2 | Thread (looper) Thread Tube (front of Bed) Cover Hinge Plate Screw |
| 139173 | | Thread (looper) Thread Tube (front of Bed) Cover Lock Spring |
| 20995 | | Thread (looper) Thread Tube (front of Bed) Cover Lock Spring Position Pin |
| 139174 | | Thread (looper) Thread Tube (front of Bed) Cover Lock Spring Reinforcing Plate |
| 202(809) | | Thread (looper) Thread Tube (front of Bed) Cover Lock Spring Screw |
| *139175 | | Thread (looper) Thread Tube (front of Bed) Plate |
| 139281 | | Thread (looper) Thread Tube (side of Bed) |
| 139177 | | Thread (needle) Eyelet |
| 146633 | | Thread (needle) Eyelet (side of arm) |
| 176(809) | | Thread (needle) Eyelet (side of arm) Position Screw |
| 7071 | | Thread (needle) Eyelet (side of arm) Position Screw Washer |
| 724(809) | | Thread (needle) Eyelet (side of arm) Screw |
| 207(809) | | Thread (Needle) Eyelet Screw |
| 143523 | | Thread (needle) Take-up with two 147079 |
| 147079 | 2 | Thread (needle) Take-up Thread Eyelet Bushing |
| 139158 | | Thread (needle) Thread Guide (left) |
| 229(809) | 2 | Thread (needle) Thread Guide (left) Screw |

| No. | | Name |
|----------|-------|--------------------------------------------------------------------------------------------------------------|
| 139158 | | Thread (needle) Thread Guide (right) |
| 229(809) | 2 | Thread (needle) Thread Guide (right) Screw |
| 139180 | | Thread (needle) Thread Guide Bracket |
| 139385 | | Throat Plate for 3/16 in. to 3/8 in. gauges, for 139414 |
| | Note: | No. 139385 is furnished as regular to the machine when called for in standard gauges of 3/16 in. and 1/4 in. |
| | Note: | When ordering No. 139385, state gauge required. |
| 139193 | | Throat Plate, for 3/16 in. gauge, for 139192 and 139194 |
| 139530 | | Throat Plate, for 3/16 in. to 1/4 in. gauges, for No. 18 Needle, for 139528 and 139529 |
| | Note: | When ordering No. 139530, state gauge required. |
| 139531 | | Throat Plate, for 3/16 in. to 1/4 in. gauges, for No. 19 Needle, for 139528 and 139529 |
| | Note: | When ordering No. 139531, state gauge required. |
| 139186 | | Throat Plate, for 1/4 in. to 5/16 in. gauges, for 139049 |
| | Note: | When ordering No. 139186, state gauge required. |
| 139236 | | Throat Plate, for 3/16 in. gauge for No. 16 Needle, for 139234 |
| 139589 | | Throat Plate, for 3/16 in. and 7/32 in. gauges, for 139388 |
| | Note: | When ordering No. 139389, state gauge required. |
| 691(806) | 3 | Throat Plate Screw |
| 15405 | 2 | Trade Mark Rivet |

ACCESSORIES

| No. | | Name |
|------------|----|--------------------------------------------------------|
| 149x3 | 12 | Needles Size 19 |
| 120344 | | Oiler with 120345 (not filled) |
| 120345 | | Oiler Spout (4 1/2 in. long) |
| 120341 | | Tweezers, |
| 4879 | | Treadle Chain Connecting Link (hook) |
| 6439 | | Treadle Chain (36 in. to 45 in.) with 56864 and 56865 |
| 56864 | | Treadle Chain Hook (large) |
| 56865 | | Treadle Chain Hook (small) |
| 139190 | | Machine Cushion |
| 139191 | 2 | Machine Mounting Cushion |
| 51069(813) | 2 | Machine Mounting Cushion Bolt |
| 2807 | 2 | Machine Mounting Cushion Bolt Washer |
| 146(813) | 2 | Machine Screw (for mounting machine to cushion) |

Belt Guard

| No. | | Name |
|-----------|---|-----------------------------------------------------------------------|
| 143574 | | Belt Guard |
| 146(819) | 2 | Belt Guard Adjusting Screw |
| 143575 | | Belt Guard Bracket |
| 143576 | | Belt Guard Holder with 1448(830) |
| 1448(830) | | Belt Guard Holder Set Screw |
| 143577 | | Belt Guard complete, Nos. 143574, 143575, 143576 and four 146(819) |
| 146(819) | 2 | Belt Guard Screw |

Thread Unwinder
(for four cones)

| No. | | Name |
|------------|---|--------------------------------------------------|
| 150364 | | Base with two 437(830) |
| 150365 | | Rod |
| 437(830) | 2 | Rod Set Screw |
| 150366 | 4 | Thread Cone Holder |
| 164(809) | 4 | Thread Cone Holder Screw |
| 19020 | 4 | Thread Cone Holder Screw Washer |
| 150367 | | Thread Cone Holder Support |
| 51082(813) | | Thread Cone Holder Support Screw with 51581(813) |
| 51581(813) | | Thread Cone Holder Support Screw Nut |
| 150368 | 4 | Thread Cone Steady Wire |
| 150369 | | Thread Guide |
| 178(809) | | Thread Guide Screw |

Thread Unwinder Spool Rests

For use when Spools are used in place of Cones of Thread

| No. | | Name |
|----------|---|--------------------------------------------|
| 150647 | 4 | Spool Rest with 178(809), 39506 and 150648 |
| 150203 | 4 | Spool Rest Cushion (felt) |
| *150648 | 4 | Spool Rest Hub |
| 39506 | 4 | Spool Rest Pin |
| 150649 | | Spool Rest Rod |
| 178(809) | | Spool Rest Rod Set Screw |
| 178(809) | 4 | Spool Rest Set Screw |

Thread Unwinder No. 150695
(for four spools)

| No. | Name |
|------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 150364 | Base with two 437(830) |
| 150653 | Rod |
| 437(830) 2 | Rod Set Screw |
| 150647 4 | Spool Rest with 178(809), 39506 and 150648 |
| 150203 4 | Spool Rest Cushion (felt) |
| *150648 4 | Spool Rest Hub |
| 39506 4 | Spool Rest Pin |
| 150649 | Spool Rest Rod |
| 178(809) | Spool Rest Rod Set Screw |
| 178(809) 4 | Spool Rest Set Screw |
| 150389 | Thread Guide |
| 178(809) | Thread Guide Screw |
| 150695 | Thread Unwinder complete, Nos. 150364, 150369, 150649, 150653, two 178(809), three wood screws 1 1/2 in. No. 16 F.H. and four each 150203 and 150647 |

Thread Unwinder Thread Cone Holder

For use when Cones are used in place of Spools of Thread
For use with Thread Unwinder No. 150695

| No. | | Name |
|------------|---|-----------------------------------------------------------------------------------------------------------------------------|
| 150366 | 4 | Thread Cone Holder |
| 164(809) | 4 | Thread Cone Holder Screw |
| 19020 | 4 | Thread Cone Holder Screw Washer |
| 150367 | | Thread Cone Holder Support |
| 51082(813) | | Thread Cone Holder Support Screw with 51581(813) |
| 51581(813) | | Thread Cone Holder Support Screw Nut |
| 150368 | 4 | Thread Cone Steady Wire |
| 150696 | | Thread Cone Holder complete (for four cones) Nos. 51082(813), 150367 and four each 164(809), 19020, 150366 and 150368 |